

26

DART AEROSPACE LTD		Work Order:	19364
Description: Saddle Kit		Part Number:	K10003
		Qty:	2
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																																																								
1	DC	Issue Traveller	KJ	03.06.26	2																																																																																								
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011 WK 26 KJ																																																																																											
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24 ✓</td><td>D2570</td><td>Bushing</td><td>B 18841</td></tr> <tr><td>1 ✓</td><td>D2571</td><td>Saddle</td><td>B 16188</td></tr> <tr><td>1 ✓</td><td>D2572</td><td>Saddle</td><td>B 11645</td></tr> <tr><td>1 ✓</td><td>D2573</td><td>Saddle</td><td>B 11596</td></tr> <tr><td>1 ✓</td><td>D2574</td><td>Saddle</td><td>B 16200</td></tr> <tr><td>1 ✓</td><td>D2736-1</td><td>Bracket</td><td>B 17403</td></tr> <tr><td>1 ✓</td><td>D2736-3</td><td>Bracket</td><td>B 16722</td></tr> <tr><td>4 ✓</td><td>D2747</td><td>Socket Head Set Screw</td><td>B 18167</td></tr> <tr><td>2 ✓</td><td>D2876</td><td>Spacer</td><td>B 8633</td></tr> <tr><td>2 ✓</td><td>D2877</td><td>Spacer</td><td>B 16077</td></tr> <tr><td>1 ✓</td><td>D2968-041</td><td>Tow Ring</td><td>B 16925</td></tr> <tr><td>16 ✓</td><td>AN4-6A</td><td>Bolt</td><td>S 19008</td></tr> <tr><td>4 ✓</td><td>AN4-46A</td><td>Bolt</td><td>M 10768</td></tr> <tr><td>8 ✓</td><td>AN4-51A</td><td>Bolt</td><td>M 11287</td></tr> <tr><td>8 ✓</td><td>AN6-12A</td><td>Bolt</td><td>M 12231</td></tr> <tr><td>32 ✓</td><td>AN960JD416</td><td>Washer</td><td>M 10768</td></tr> <tr><td>8 ✓</td><td>AN960JD616</td><td>Washer</td><td>M 12749</td></tr> <tr><td>1 ✓</td><td>AN970-4</td><td>Washer</td><td>M 3154</td></tr> <tr><td>29 ✓</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M 11117</td></tr> <tr><td></td><td></td><td></td><td>M 12963</td></tr> <tr><td></td><td></td><td></td><td>M 12620</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24 ✓	D2570	Bushing	B 18841	1 ✓	D2571	Saddle	B 16188	1 ✓	D2572	Saddle	B 11645	1 ✓	D2573	Saddle	B 11596	1 ✓	D2574	Saddle	B 16200	1 ✓	D2736-1	Bracket	B 17403	1 ✓	D2736-3	Bracket	B 16722	4 ✓	D2747	Socket Head Set Screw	B 18167	2 ✓	D2876	Spacer	B 8633	2 ✓	D2877	Spacer	B 16077	1 ✓	D2968-041	Tow Ring	B 16925	16 ✓	AN4-6A	Bolt	S 19008	4 ✓	AN4-46A	Bolt	M 10768	8 ✓	AN4-51A	Bolt	M 11287	8 ✓	AN6-12A	Bolt	M 12231	32 ✓	AN960JD416	Washer	M 10768	8 ✓	AN960JD616	Washer	M 12749	1 ✓	AN970-4	Washer	M 3154	29 ✓	MS21042L4	Nut (or MS21042-4)	M 11117				M 12963				M 12620			
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4	QC4	Inspect 100% kit for completeness on the W/O	W	03.06.27	2																																																																																								
5	PK	Pack per PPP K10003 REV.D.	Q	03-07-15	2																																																																																								
6	AC	Cost / part: 571.64	SAC	03-07-16	2																																																																																								
7	DC	Close W/O 571.64 Inspection Level 21	OB	03.07.10																																																																																									

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#:_____ Fault Category:_____ DQA:_____ Date:_____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 26, 2003
02:14 pm

Work Order No : 0019364
Project Name : *K10003
Project For : WK326
Work Order Type : Main
Main WO Number :
House Part Number : *K10003
Description : D205-634-011 Saddle Kit
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 06-26-03
Est Finish Date : 06-26-03
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Testing Hours :	0.00	0.00	0.00	0.00	0.00
Testing Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
SubContract Hours :	0.00	0.00	0.00	0.00	0.00
SubContract :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00